Certificate of Registration

nqa global assurance

This is to certify that the Quality Management System of:

Ace Grinding - Schram Enterprises, Inc.
5017 West Lake Street
Melrose Park, IL 60160

applicable to:

Provider of Precision Ground Bar Stock; Stainless Steel and Titanium Supplier for Centerless Grinding Service, Including Bars and Parts. Medart Bar Straightening and NDT (Eddy Current), Serving the Swiss Screw Machining Industry

has been assessed and approved by
National Quality Assurance, U.S.A., against the provisions of:

ISO 9001:2008

For and on behalf
of NQA, USA, Acton, MA 01720

Certificate Number:	11776
EAC Code:	17
First Issued:	April 10, 2006
Valid Until:	April 10, 2012
Reissued:	April 10, 2009

ANAB ACCREDITED

This approval is subject to the company maintaining its system to the required standard, which will be monitored by NQA, USA, an accredited organization under the ANSI-ASQ National Accreditation Board.